

Test Report

No.: XMNEC25000988901

Date: May 12, 2025

Page 1 of 8

Client Name: XIAMEN CHANGSU INDUSTRIAL CORPORATION LIMITED

Client Address: No.268,WENGJIAO ROAD,HAICANG DISTRICT,XIAMEN,CHINA

Sample Name: Polyamide (nylon) film for lithium-ion battery packaging

The above sample(s) and information were provided by the client.

SGS Job No.: XMP25-001979
 Sample Receiving Date: May 07, 2025
 Testing Period: May 07, 2025 ~ May 12, 2025
 Test Requested: Select test(s) as requested by the client.
 Test Method(s): Please refer to next page(s).
 Test Result(s): Please refer to next page(s).

Test Requirement	Conclusion
EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)	Pass

Signed for and on behalf of
SGS CSTC Standards Technical Services Co., Ltd. Xiamen BranchSunny Lu 卢湘勤
Approved Signatory

Scan to see the report



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Test Result(s):

Test Part Description:

SN ID	Sample No.	SGS Sample ID	Description
SN1	A1	XMN25-0009889-0001.C001	Transparent plastic film

Remarks:

- (1) 1 mg/kg = 1 ppm = 0.0001%
- (2) MDL = Method Detection Limit
- (3) ND = Not Detected (< MDL)
- (4) "-" = Not Regulated

EU RoHS Directive (EU) 2015/863 amending Annex II to Directive 2011/65/EU - Lead, Mercury, Cadmium, Hexavalent chromium, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), Bis(2-ethylhexyl) phthalate (DEHP), Butyl benzyl phthalate (BBP), Dibutyl phthalate (DBP) and Diisobutyl phthalate (DIBP)

Test Method: With reference to IEC 62321-4:2013+AMD1:2017, IEC 62321-5:2013, IEC 62321-7-2:2017, IEC 62321-6:2015 and IEC 62321-8:2017, analysis was performed by ICP-OES/AAS, UV-Vis and GC-MS.

Test Item(s)	Limit	Unit(s)	MDL	A1
Lead (Pb)	1000	mg/kg	2	ND
Mercury (Hg)	1000	mg/kg	2	ND
Cadmium (Cd)	100	mg/kg	2	ND
Hexavalent Chromium (Cr(VI))	1000	mg/kg	8	ND
Polybromobiphenyl (PBB)	1000	mg/kg	-	ND
Monobrominated biphenyl (MonoBB)	-	mg/kg	5	ND
Dibrominated biphenyl (DiBB)	-	mg/kg	5	ND
Tribrominated biphenyl (TriBB)	-	mg/kg	5	ND
Tetrabrominated biphenyl (TetraBB)	-	mg/kg	5	ND
Pentabrominated biphenyl (PentaBB)	-	mg/kg	5	ND
Hexabrominated biphenyl (HexaBB)	-	mg/kg	5	ND
Heptabrominated biphenyl (HeptaBB)	-	mg/kg	5	ND
Octabrominated biphenyl (OctaBB)	-	mg/kg	5	ND
Nonabrominated biphenyl (NonaBB)	-	mg/kg	5	ND
Decabrominated biphenyl (DecaBB)	-	mg/kg	5	ND
Polybromodiphenyl ether (PBDE)	1000	mg/kg	-	ND
Monobrominated diphenyl ether (MonoBDE)	-	mg/kg	5	ND
Dibrominated diphenyl ether (DiBDE)	-	mg/kg	5	ND
Tribrominated diphenyl ether (TriBDE)	-	mg/kg	5	ND
Tetrabrominated diphenyl ether (TetraBDE)	-	mg/kg	5	ND
Pentabrominated diphenyl ether (PentaBDE)	-	mg/kg	5	ND
Hexabrominated diphenyl ether (HexaBDE)	-	mg/kg	5	ND
Heptabrominated diphenyl ether (HeptaBDE)	-	mg/kg	5	ND



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Test Report

No.: XMNEC25000988901

Date: May 12, 2025

Page 3 of 8

Test Item(s)	Limit	Unit(s)	MDL	A1
Octabrominated diphenyl ether (OctaBDE)	-	mg/kg	5	ND
Nonabrominated diphenyl ether (NonaBDE)	-	mg/kg	5	ND
Decabrominated diphenyl ether (DecaBDE)	-	mg/kg	5	ND
Bis-(2-ethylhexyl) Phthalate(DEHP)	1000	mg/kg	50	ND
Benzyl Butyl Phthalate(BBP)	1000	mg/kg	50	ND
Dibutyl Phthalate(DBP)	1000	mg/kg	50	ND
Diisobutyl Phthalate(DIBP)	1000	mg/kg	50	ND

Notes:

- (1) The maximum permissible limit is quoted from RoHS Directive (EU) 2015/863.
- (2) IEC 62321 series is equivalent to EN 62321 series.
- (3) The restriction of DEHP, BBP, DBP and DIBP shall apply to medical devices, including in vitro medical devices, and monitoring and control instruments, including industrial monitoring and control instruments, from 22 July 2021.

In case of any discrepancy, the Chinese version shall prevail.

Unless otherwise stated, the decision rule for conformity reporting is based on Binary Statement for Simple Acceptance Rule (w=0) stated in ILAC-G8:09/2019.



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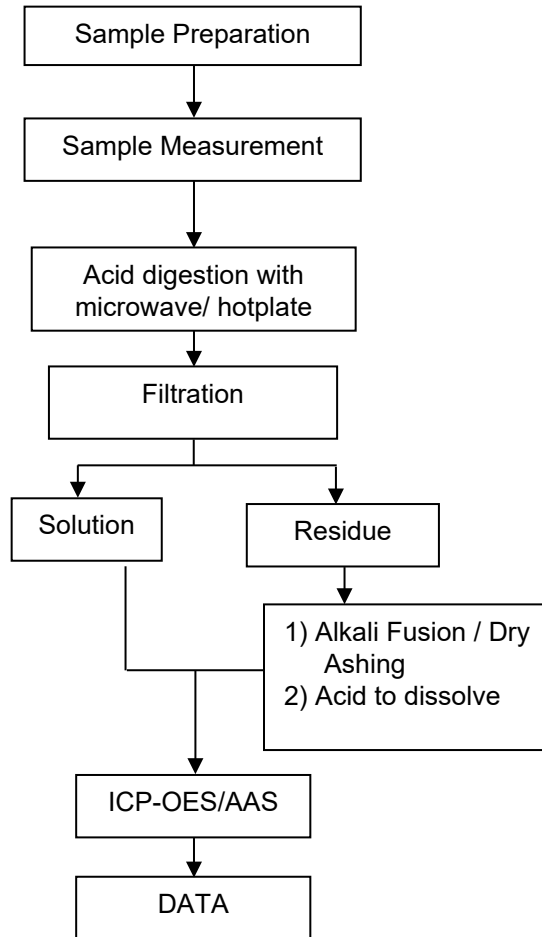
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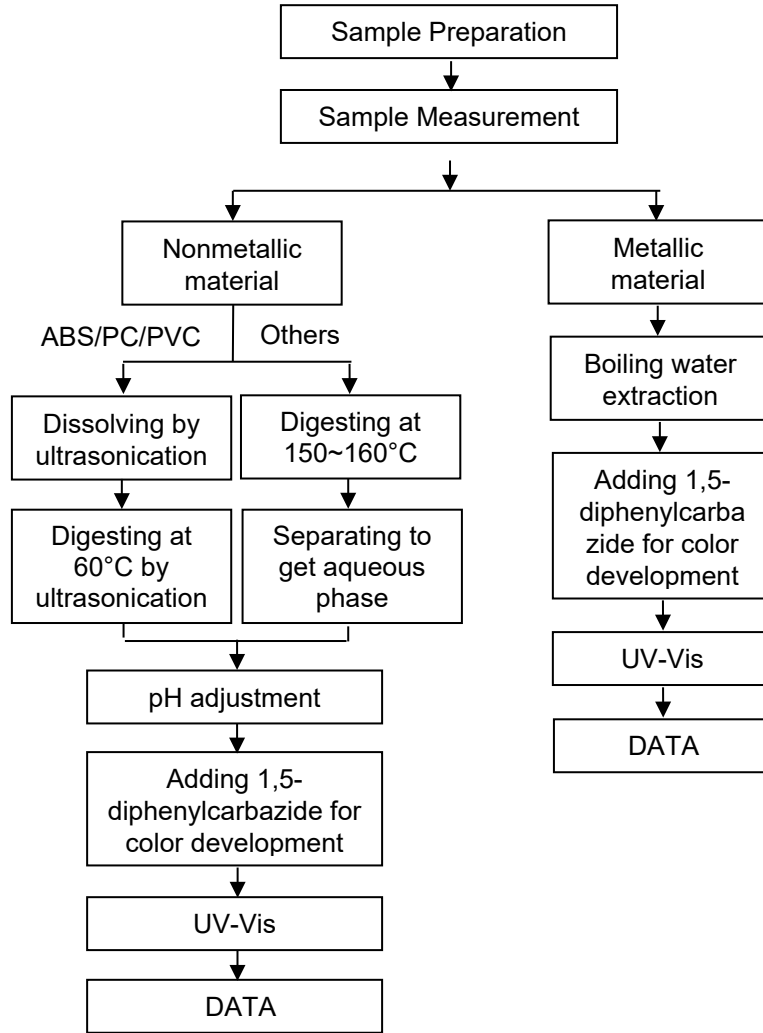
Elements Testing Flow Chart

These samples were dissolved totally by pre-conditioning method according to below flow chart.



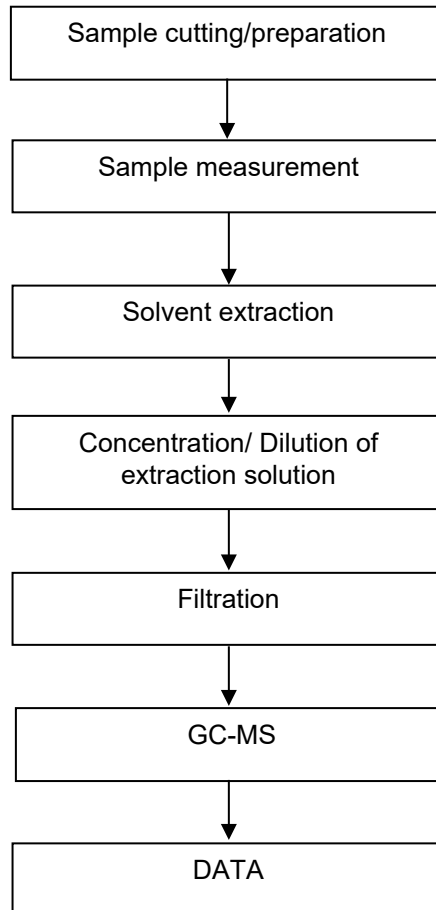
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Hexavalent Chromium (Cr(VI)) Testing Flow Chart



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PBB/PBDE Testing Flow Chart



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Phthalates Testing Flow Chart



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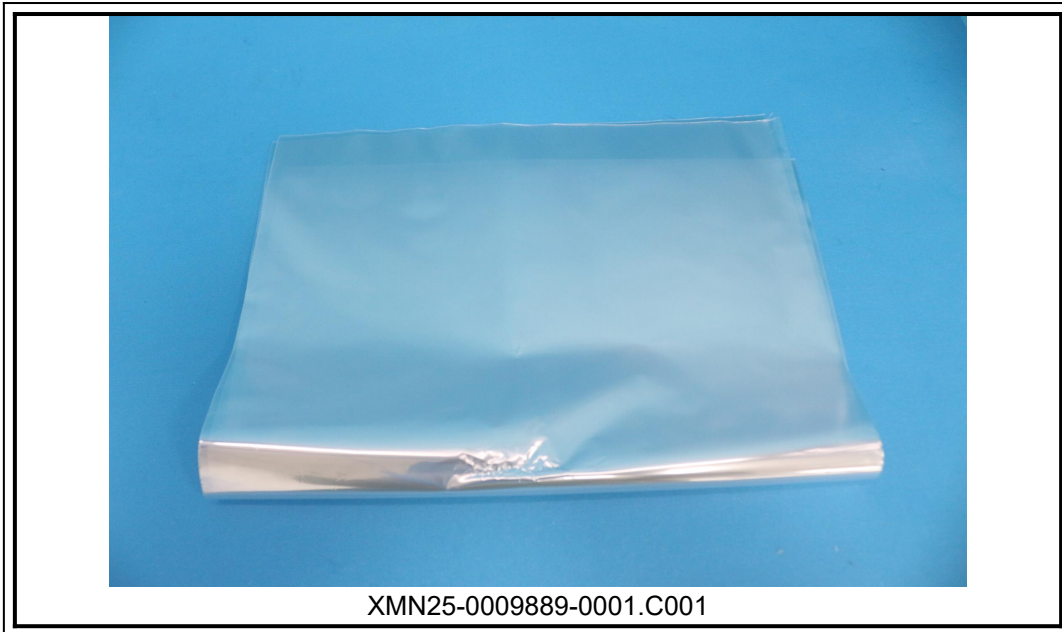
Test Report

No.: XMNEC25000988901

Date: May 12, 2025

Page 8 of 8

Sample Photo:



SGS authenticate the photo on original report only
*** End of Report ***



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